

J23 Series Open Back Inclinable Power Press

- ◆ Adopts cast-iron body
- ◆ Equips with rigid rotated bond clutch
- ◆ Takes shearing block protector
- ◆ Stroke adjustable (optional)



Code		10601	10602	10603	10604	10605	10606	10607
Name		J23(D)-10	J23(D)-16	J23(D)-25	J23(D)-40	J23(D)-63	J23(D)-80	J23(D)-100
Nominal Force		KN	100	160	250	400	630	800
Slide Block Stroke	Fixed (J23)	mm	45	55	65	80	100	120
	Variable (J23D)	mm	0-45	0-55	0-65	80	0-100	0-120
No. of Stroke		mm	145	120	55	45	40	38
Max. Die Set Height		min ⁻¹	100	180	200	265	310	300
Die Set Height Adjustment		mm	35	45	55	65	80	100
Distance from Slide Centre to the Frame		mm	130	160	200	250	310	380
Worktable Dimension	F-B	mm	240	300	366	440	570	710
	L-R	mm	370	450	560	685	860	1080
Dimension of Slide Block Bottom Surface	F-B	mm	150	180	210	245	340	370
	L-R	mm	170	200	250	300	400	450
Size of the Handle Hole	Dia.	mm	30	40	40	50	50	60
	Depth	mm	55	60	70	70	80	75
Max. Tiltting Angle of Body		°	35	35	30	30	30	30
Motor Power		KW	1.1	1.5	2.2	5.5	7.5	15
Overall Dimension	Length	mm	895	1130	1345	1685	1940	2470
	Width	mm	713	834	1155	1325	1502	1735
	Height	mm	1653	1890	2130	2470	2870	3020
Weight	Fixed Slide Block Stroke	kg	576	1055	1780	3540	5600	6000
	Variable Slide Block Stroke	kg	620	1200	1950	3980	5800	6200

JF21 Series Power Press with Dry Clutch and Shearing Block Protector

- ◆ Steel welded structure
- ◆ Adopts with combined pneumatic friction clutch
- ◆ Six-face rectangle lengthen guide
- ◆ Shearing block protector



Code		10608	10609	10610	10611	10612	10613	10614	10615	10616
Name		JF21-25	JF21-45	JF21-63	JF21-110	JF21-160	JF21-200	JF21-250	JF21-315	JF21-400
Nominal Force		KN	250	450	630	1100	1600	2000	2500	3150
Slide Block Stroke		mm	80	120	120	160	200	250	250	250
No. of Stroke		min ⁻¹	100	80	70	50	30	30	30	30
Max. Die Set Height		mm	250	270	300	350	380	450	500	500
Die Set Height Adjustment		mm	50	60	80	90	100	110	120	120
Distance from Slide Centre to Frame		mm	210	225	300	350	390	430	450	450
Worktable Dimension	F-B	mm	400	440	580	680	760	840	880	860
	L-R	mm	700	810	860	1070	1160	1390	1500	1540
Dimension of Slide Block Bottom Surface	F-B	mm	250	340	400	520	580	650	700	700
	L-R	mm	360	410	480	620	700	880	950	950
Size of the Handle Hole (Dia. X depth)		mm	40×65	50×60	50×80	50×75	65×90	65×100	65×100	65×100
Motor Power		KW	2.2	5.5	5.5	11	15	18.5	22	30
Overall Dimension	Length	mm	1496	1585	1800	2010	2200	2690	2840	3060
	Width	mm	945	1075	1210	1450	1500	1630	1680	1720
	Height	mm	2120	2391	2520	3000	3200	3810	3915	3960
Net Weight (Approx.)		kg	2450	3600	6500	10000	14000	20000	23000	28500

JH21 Series Power Press with Wet Pneumatic Friction Clutch and Hydraulic Safety Device

- ◆ Steel welded structure
- ◆ Adopts with combined pneumatic friction clutch
- ◆ Six-face rectangle lengthen guide
- ◆ Hydraulic over-load protector



Code		10617	10618	10619	10620	10621	10622	10623	10624
Name	Unit	JH21-63	JH21-80	JH21-110	JH21-160	JH21-200	JH21-250	JH21-315	JH21-400
Nominal Force	KN	630	80	1100	1600	2000	2500	3150	4000
Slide Block Stroke	mm	120	140	160	200	250	250	250	250
No. of Stroke	min ⁻¹	70	60	50	30	30	30	30	30
Max. Die Set Height	mm	300	320	350	380	450	500	500	500
Die Set Height Adjustment	mm	80	80	90	100	110	120	120	120
Distance from Slide Centre to Frame	mm	300	290	350	390	430	450	450	450
Worktable Dimension	F-B	mm	580	560	680	760	840	880	860
	L-R	mm	860	1000	1070	1160	1390	1500	1610
Dimension of Slide Block Bottom Surface	F-B	mm	400	420	580	580	650	700	700
	L-R	mm	480	560	700	700	880	950	950
Size of the Handle Hole (Dia. X depth)	mm	50×80	50×80	50×75	65×90	65×100	65×100	65×100	65×100
Motor Power	KW	5.5	7.5	11	15	18.5	22	30	37
Overall Dimension	Length	mm	1800	1850	2010	2200	2690	2840	3060
	Width	mm	1210	1280	1450	1500	1630	1680	1720
	Height	mm	2580	2850	3000	3200	3810	3915	3960
Net Weight (Approx.)	kg	6500	9200	10000	14000	20000	23000	28500	32000

J25 Series Open Back Double Point Press with High Performance

- ◆ Steel welded structure
- ◆ Suitable for multiple dies automatic line and multi level dies continuous punching
- ◆ Double crankshaft pitmen totally eliminating side forces by reverses rotation
- ◆ Combined dry multi discs friction clutch
- ◆ Cluster gear adopts the flooding oil lubrication
- ◆ Six-face rectangle lengthen guide
- ◆ Equips with hydraulic overload protecting device
- ◆ Stroke Adjustable (optional)



Code		10625	10626	10627	10628
Name	Unit	J25 (D)-110	J25 (D)-160	J25 (D)-200	J25 (D)-250
Rated Pressure	KN	1100	1600	2000	2500
Nominal Force	mm	5	6	7	7
Slide Travel	mm	180	200	250	280
Travel times	Fixed (J25)	50	45	35	30
	Variable (J25D)	35-65	30-55	25-45	20-35
Max. Die Set Height	mm	400	450	500	550
Die Set Height Adjustment	mm	90	100	110	120
Worktable Dimensions (F.B×L.R)	mm	680×1880	760×2040	840×2420	920×2500
Thickness of Bolster	mm	130	150	170	180
Dimensions of Slide Block Bottom Surface (F.B×L.R)	mm	520×1360	580×1500	650×1850	700×2100
Size of the Handle Hole (diameter × depth)	mm	3-Φ60×70	3-Φ60×75	3-Φ60×85	3-Φ60×95
Distance between Columns	mm	1550	1720	2020	2340
Main Motor Power	KW	15	18.5	22	30
Net Weight	kg	16500	22500	31800	41500
Overall Dimension (F.B×L.R×H)	mm	2170×1800×3200	2400×2140×3800	2750×2500×4100	3100×2980×4320

JM36 Series Gantry Type Double-point Press with High Performance

- ◆ Steel welded structure
- ◆ Double crankshaft pitmen totally eliminating side forces by reverses rotation
- ◆ Dry friction clutch
- ◆ Eight-face rectangle lengthen guide
- ◆ Equips with hydraulic overload protecting device
- ◆ Stroke Adjustable (optional)
- ◆ Air Cushion (optional)



Code	10629	10630	10631	10632	10633	10634	10635
Item	JM36(D)-110	JM36(D)-160	JM36(D)-200	JM36(D)-250	JM36(D)-315	JM36(D)-400	JM36(D)-500
Nominal Force	KN	1100	1600	2000	2500	3150	4000
Stroke under Nominal Force	mm	5	6	7	8	8	10
Slide Block Stroke	mm	180	200	250	280	280	280
Number of Stroke	min	50	45	35	30	25	20
Fixed (JM36)		35-65	30-55	25-45	20-35	18-25	15-20
Variable (JM36D)		400	450	500	550	600	700
Max. Die Set Height	mm	90	100	110	120	120	120
Die Set Height Adjustment	mm	680×1650	760×1850	840×2200	920×2300	1000×2400	1200×2900
Worktable Dimensions (F×B×L×R)	mm	130	150	170	180	190	210
Thickness of Bolster	mm	580×1360	660×1580	740×1850	820×2000	900×2100	1000×2200
Dimensions of Side Block	mm	3-Φ60×70	3-Φ60×75	3-Φ60×90	3-Φ60×90	3-Φ70×95	3-Φ80×100
Bottom Surface (F×B×L×R)	mm	1750	1970	2300	2500	2600	2700
Size of the Handle Hole (Diameter×Depth)	mm	650×350	700×380	800×420	860×470	900×500	1020×550
Distance between Columns of Body	mm	950	970	1000	1100	1120	1150
Dimensions of Side Hole (F×B×L×R)(Calculation from the Plane of Worktable)	mm	15	18.5	22	30	37	45
Operation Height	mm	2	2	2	2	2	2
Main Motor Capacity	KW	55	80	100	125	125	125
Cushion Optional	mm	70	80	90	100	100	100
Knock out Force	mm	370×520	420×620	470×720	520×820	520×820	520×820
Knock out Stroke	mm	2250×2370	2480×2590	2680×3120	3220×3520	3310×3640	3860×4060
Overall Dimension (F×B×L×R×H)	mm	×3500	×3610	×3930	×4280	×4580	×4750
Net Weight	kg	18000	22000	31000	37000	47000	66000

ZQ Series Fin Press Line

- ◆ Consists of unroller, oil tank, fin press, vacuum sucker, stacker and relevant electrical control system
- ◆ Imported PLC, counter and contact point free cam controller are adopted to meet the requirements of counting the fins cut collected as well as the function of progress change
- ◆ Equipped with hydraulic overload protection device and motorized die height adjustment device, except for ZQ21-45B



Code	10636	10637	10638	10639	10640
Model	ZQ21-45C	ZQ 21-63C	ZQ 21-65B	ZQ 21-63B	ZQ 21-80B
Nominal Pressure	KN	450	630	450	800
Stroke of Slide	mm	40	40	40	40
Strokes	S.P.M	150-250	150-250	100-160	100-150
Die Set Height	mm	200-270	210-290	200-270	210-290
Size of Table	mm	800×580×100	800×580×110	800×580×80	800×580×90
Bottom Size of Slide(L×R×F×B)	mm	500×300	600×300	500×300	600×350
Width of Material	mm	300	300	300	300
Sucking Length	mm	1000	1000	1000	1000
Collecting Height	mm	600	600	600	600
Inner Diameter of Material Rolling	mm	Φ75	Φ75	Φ75	Φ75
Outer Diameter of Material Rolling	mm	850	850	850	850
Main Motor	KW	5.5	7.5	5.5	11
Overall D	cm	650×250×233	650×250×250	650×250×250	650×250×280
Weight	kg	6000	7500	6000	8500